



NORTH CASPIAN SEA PROJECT

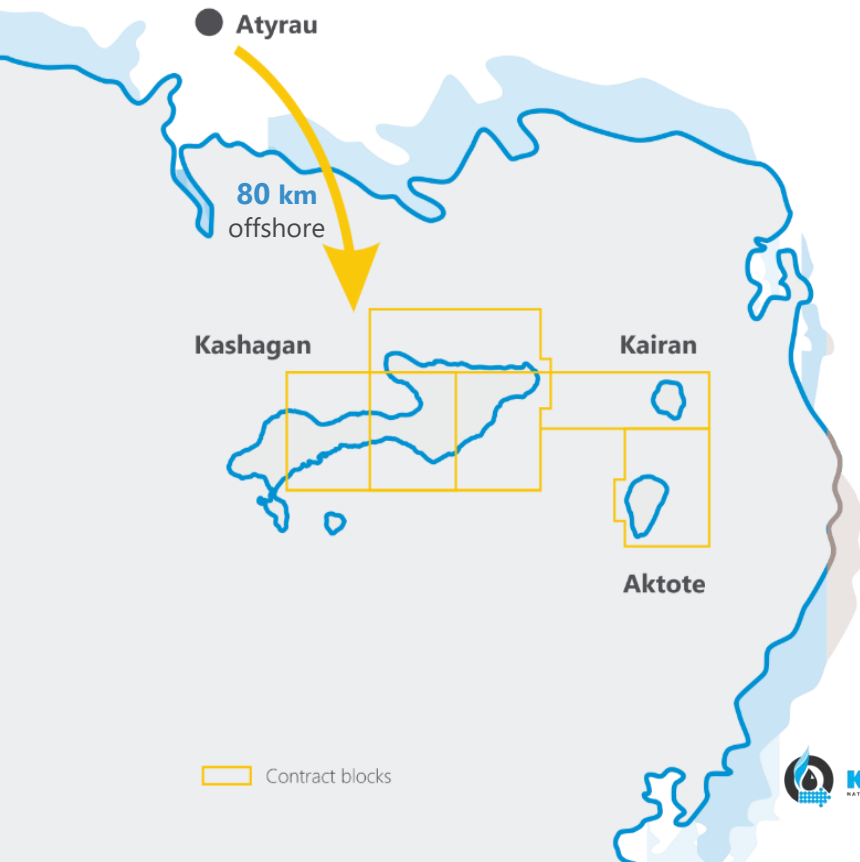
RECOVERABLE



9-13 billion barrels
(1-2 billion tons)



**ONE OF THE LARGEST AND MOST
COMPLEX PROJECTS IN THE WORLD**



North Caspian Operating Company N.V. (NCOC) acts as Operator on behalf of the Consortium of seven oil&gas companies: KazMunayGas, Eni, Shell, ExxonMobil, TotalEnergies, CNPC and INPEX.

Each shareholder is individually responsible for transportation and sales of its share of production according to NCSPSA.



КазМұнайГаз
NATIONAL COMPANY ҚАЗАҚСТАН РЕСПУБЛИКАСЫ



ExxonMobil



INPEX



KASHAGAN DEVELOPMENT: THE CHALLENGE IS ACCEPTED

PRESSURE



High pressure
800 bar

H₂S



High concentration of
H₂S (15% - 23%)
CO₂ (4% - 8%)

WEATHER



Extreme weather
conditions
-40°C/+40°C

SHALLOW WATERS



Shallow waters
of only
2 to 4 m

ICE MOVEMENT



ICE MOVEMENT
and formation
of hummocks

ENVIRONMENT



Sensitive
ENVIRONMENT





NORTH CASPIAN PROJECT MILESTONES

1993

Agreement on establishment of the Consortium for studies in Kazakhstan sector of the Caspian Sea

2D Seismic works in the Caspian Sea start

North Caspian Sea PSA signed

2000

Discovery of hydrocarbons in the first Exploration well

Drilling of the first exploration well – Kashagan East-1

Construction of Onshore Processing Facility starts

D Island construction starts

2016

Production re-start. First batch of crude oil dispatched for export

Start-up of Kashagan Production Facilities

NCOC reaches actual production Levels of over 200,000 BPD

2018

NCOC reaches actual levels of 43 thousand t/d (343,000 kbbl/d) and produces a total of 22.5 million tonnes of stabilized oil from Kashagan

2019

NCOC successfully completed the first turnaround of its onshore and offshore facilities

2021

NCOC reached significant milestone – 500 million barrels of oil since Kashagan restart in 2016





SAFE AND STEADY PRODUCTION SINCE 2016

CUMULATIVE
since Sep 2016

2022 YTD
(as of December 31, 2022)

OIL
EXPORT



80.7 million tons

12.7 million tons

GAS
EXPORT



48.4 billion sm³

**7,878.3 billion
sm³**

SULFUR
EXPORT



7,618 thousand tons

984 thousand tons





LOCAL CONTENT IN PROCURED GOODS, WORKS & SERVICES



2004-2022

16.6

BILLION US\$

2022

\$748 / 59.4

MILLION US\$

%





OFFSHORE SUPPLY CHAIN



MARINE ROUTES

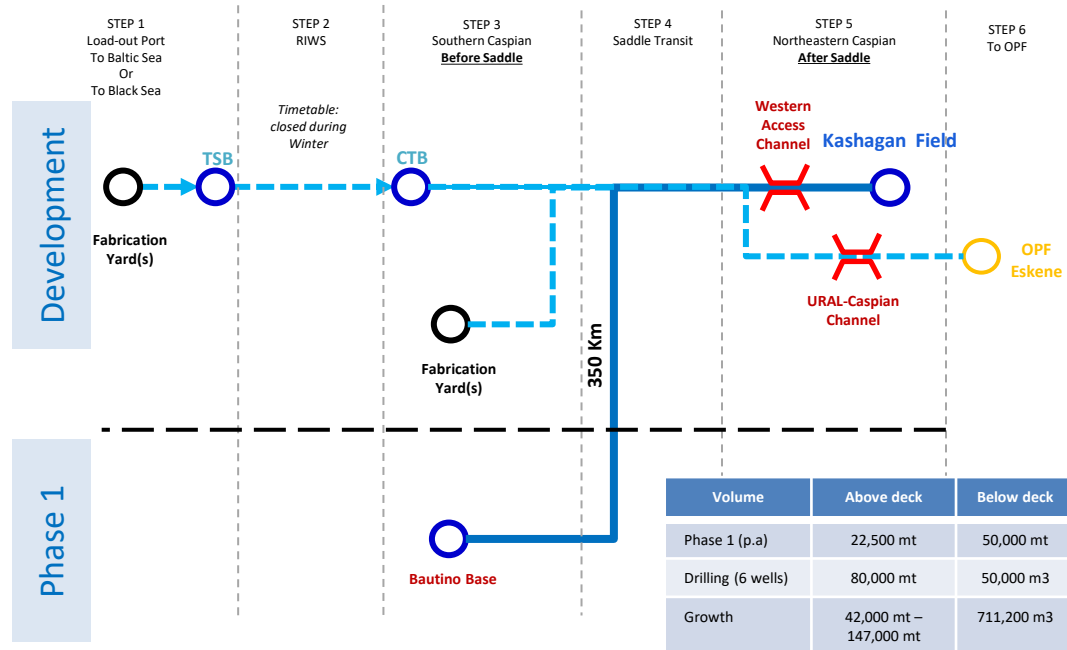
Marine transportation Routes

Development Project

Phase 1



Navigation limitation



	Volume	Above deck	Below deck
Phase 1 (p.a)		22,500 mt	50,000 mt
Drilling (6 wells)		80,000 mt	50,000 m3
Growth		42,000 mt – 147,000 mt	711,200 m3

Indicative values

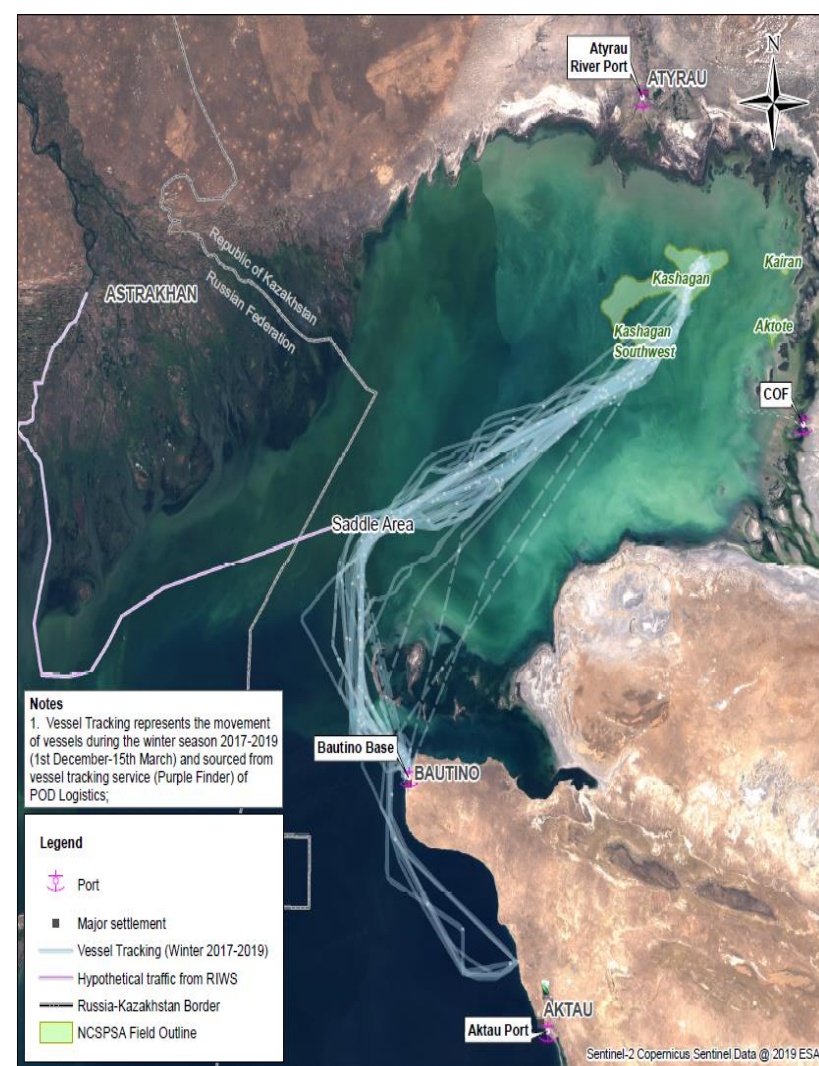
TSB: Transition Storage Base (buffer)

CTB: Caspian Transshipment Base

OPF: Onshore Processing Facilities

MAC: Marine Access Channels

RIWS: Russian Inland Water Way System



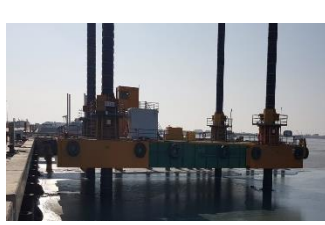


MARINE FLEET

64 owned units + 16 contracted = 80 marine units



ACV
Caspian Falcon



2nd SEP (Cargo Access)



3 Living Quarters Barges
NUR, SHAPAGAT & KARLYGASH



TR Barge
ZEROCK



Temporary Utility Barge



8 Ballastable Barges
5 LASHIN, 2 AKKU, Valentina



12 IBEEVS &
7 PONTOONS



6 Ice Protection Structures



OSR - 14 Boats & 14 Barges



ACB
Argymak



IBSSV TULPAR



3 Ice Breaking Vessels
MANGYSTAU 3, 4, 5



2 USDT Coastal Discovery and
Caspian Fauna



3 Ice Classed Flat Top Barges
COM6, TOP12, TOP14



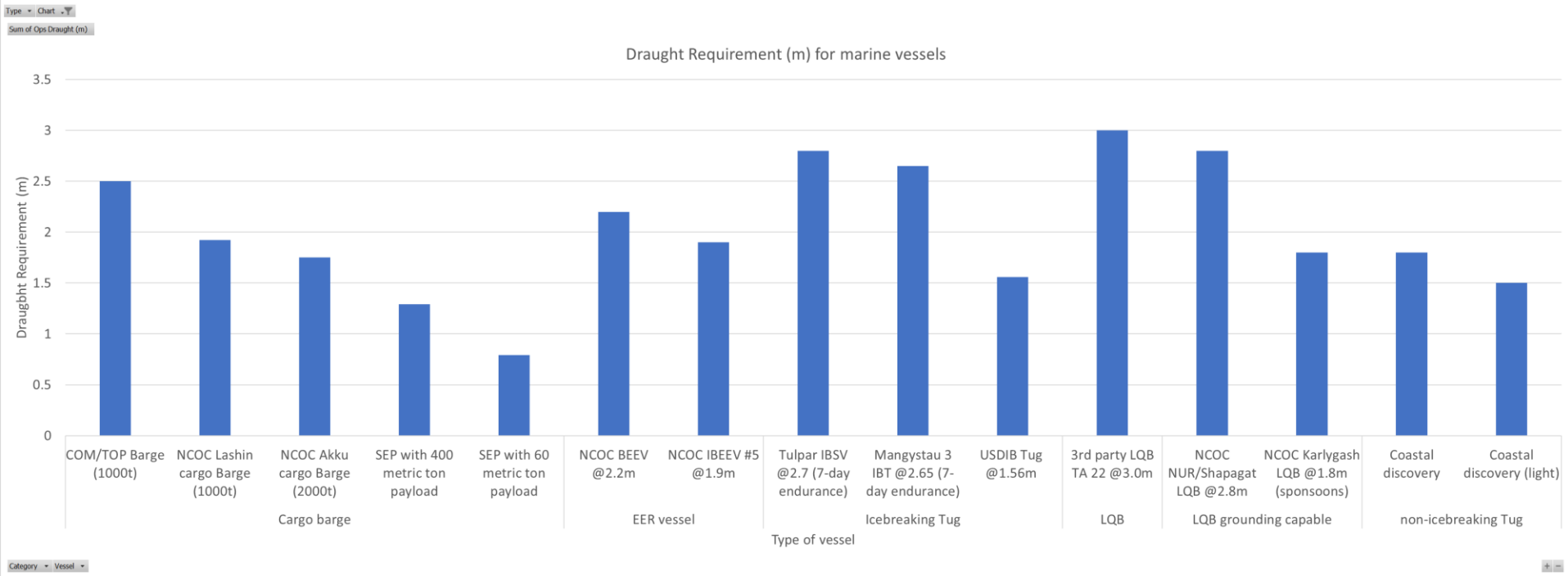
1 x Ice Classed Liquid Bulk Barge
COM7



Veritas Pearl SEP
(diving inspection)



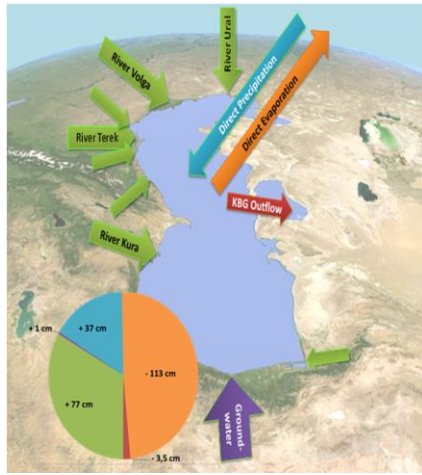
2 Marine Survey Vessels
Coastal Bigfoot & K.Balzhanov



Technical limit reach for icebreaking tug: 1.5m
+ Under keel clearance (= Ice thickness)



FALLING & FLUCTUATING CASPIAN SEA LEVELS

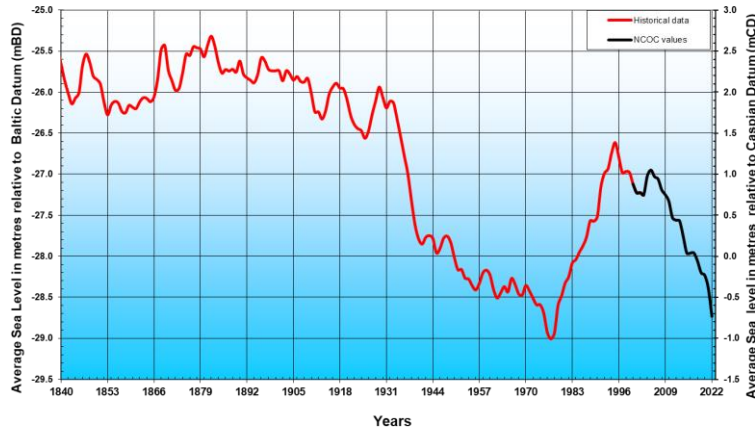


Annual Mean Level Relative to Caspian Datum, [m]		
Year	NE Caspian	KE
2004	0.98	0.98
2005	1.05	0.99
2006	0.97	0.92
2007	0.94	0.92
2008	0.81	0.75
2009	0.75	0.71
2010	0.67	0.63
2011	0.47	0.43
2012	0.44	0.36
2013	0.43	0.44
2014	0.24	0.21
2015	0.04	0.03
2016	0.04	0.01
2017	0.04	0
2018	-0.06	-0.13
2019	-0.20	-0.23
2020	-0.23	-0.27
2021	-0.47	-0.5
2022	-0.73	-0.74

There are three primary drivers responsible for changes in Caspian Sea Level:

1. Seasonal variations (varies month by month);
2. Surges (wind induced surges varies by hour and day);
3. Long Term Trend (varies year by year). The Mean Sea level has decreased by 1.78 m since 2005 – Falling CSL.

Caspian Sea level from 1840 to 2022



Note: Caspian Datum is -28m of Baltic Datum

Consequences on the offshore supply chain?

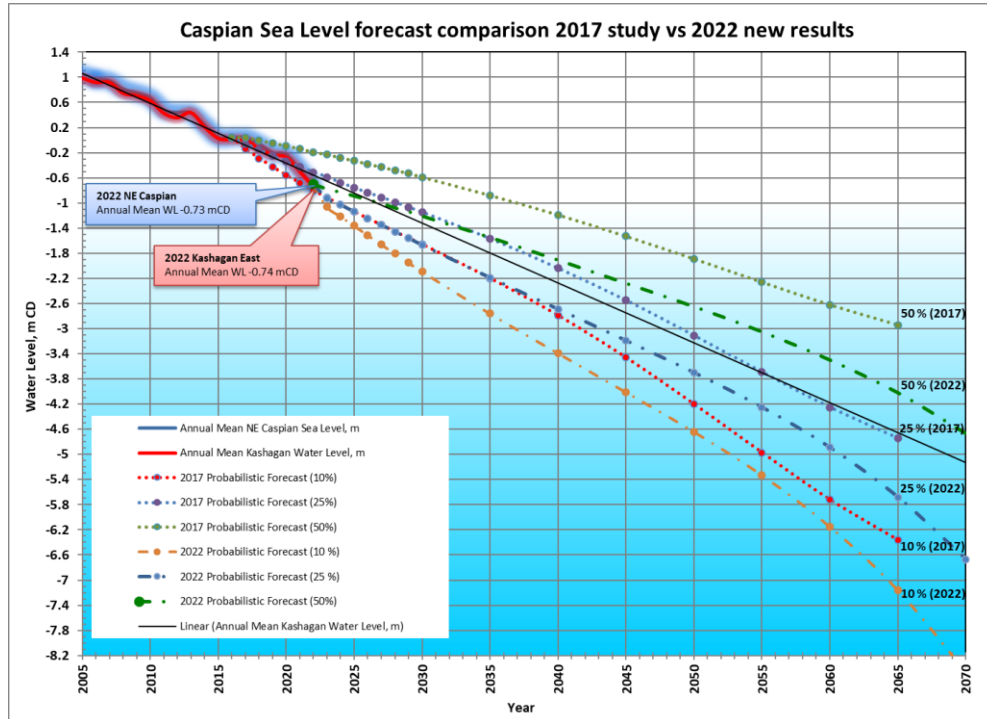
1. Vessel downtime due to low water events along the transportation route leading ultimately to supply chain interruption.
2. Inability to deliver Roll-On/Roll-Off cargo when water level is too low against capability of Caspian ballast-able barges.
3. Risked volumes, incremental OPEX, additional CAPEX



2022 LONG-TERM MODEL

The new 2022 study is based on Global Climate Models and following changes:

- Updated Greenhouse gas CO2 emission scenarios in CMIP6 called 'Shared Socioeconomic Pathways' SSP 2-4.5 and SSP 5-8.5
- Selection of CMIP6 climate models based on SSP's and Model resolution over catchment area – only 100 km used
- Bias corrected direct precipitation, land precipitation over catchment area, sea surface evaporation
- Updated river run-off data for Volga, Ural, Kura and other River discharges
- Update of Kara-Bogaz Gol outflow predictions
- Human water extraction increased from 25 km³/year to 28 km³/year.



Year	10%	25%	50%
2022	-0.7	-0.7	-0.7
2023	-1.06	-0.93	-0.78
2024	-1.21	-1.03	-0.83
2025	-1.36	-1.14	-0.89
2026	-1.51	-1.25	-0.95
2027	-1.66	-1.35	-1.01
2028	-1.8	-1.46	-1.08
2029	-1.95	-1.56	-1.14
2030	-2.09	-1.67	-1.21
2031	-2.23	-1.78	-1.27
2032	-2.36	-1.88	-1.34
2033	-2.5	-1.98	-1.41
2034	-2.63	-2.09	-1.48
2035	-2.76	-2.19	-1.55
2036	-2.89	-2.29	-1.62
2037	-3.02	-2.39	-1.69
2038	-3.15	-2.49	-1.77
2039	-3.27	-2.59	-1.84
2040	-3.39	-2.69	-1.91
2045	-4.01	-3.19	-2.28
2050	-4.64	-3.7	-2.65
2055	-5.33	-4.25	-3.05
2060	-6.15	-4.89	-3.5
2065	-7.16	-5.68	-4.02
2070	-8.46	-6.67	-4.67
2075	-10.14	-7.94	-5.49

New forecast 2022 results are lower, e.g.:

- P50: 0.55m lower than 2017 P50
- P25: 0.4m lower than 2017 P25

Probabilistic curve P25 is our Basis of Design (BoD)

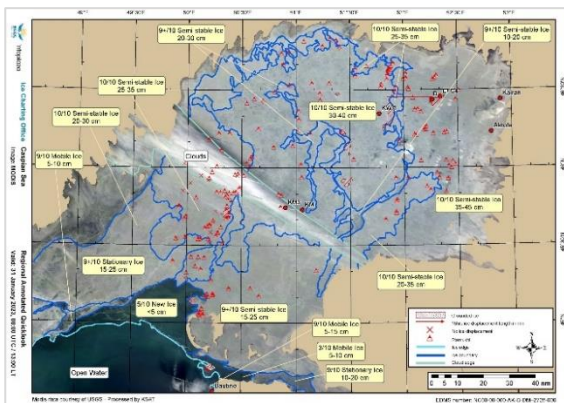
Predicted rate of decline (2023-2050):

- P25 scenario: 10 cm
- P50 scenario: 7 cm

NE Caspian Ice Extend 2022-2023 winter



KE Observed Ice Thickness



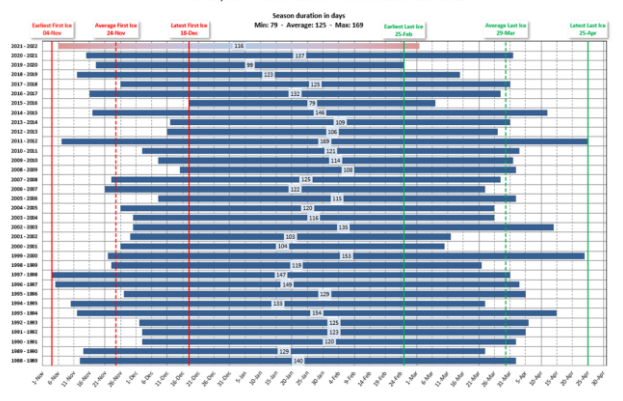
NE Caspian Ice Season durations

Year	Kashagan East	
	Level Ice, cm	Rafted Ice, cm
1999/2000	20	30-40
2000/2001		
2001/2002	40	
2002/2003	50	
2003/2004	30	
2004/2005	50	
2005/2006	55	120
2006/2007	25	60
2007/2008	65	80
2008/2009	50	100
2009/2010	60	70
2010/2011	35	55
2011/2012	65	78
2012/2013	53	80
2013/2014	57	84
2014/2015	50	87
2015/2016	25	40
2016/2017	50	60
2017/2018	50	60
2018/2019	26	60
2019/2020	15	25
2020/2021	43	50
2021/2022	28	35
Average	43	66

Data Sources and Ice Monitoring:

- Satellites images (Radarsat-2, TerraSARX, Sentinel-1 and 2, MODISA, LandSat, etc.)
- Helicopter Reconnaissance
- Instrumentation
 - Drift Buoys
 - Ice temperature profilers
 - UAV
 - Ice thickness profilers from vessel
- Standby vessels in KE
 - Direct observations during routine operations
 - Specific measurements when required

NE Caspian ice season duration - First and Last Ice 1988-2022





USDIB Tug & Barge Project



OVERVIEW OF PROJECT ACTIVITIES

1

- Setting the Basis of design

2

- Designing Tug and Barge

3

- Model testing of tug alone, tug and barge combination

4

- Endurance study to confirm operability during severe winter

5

- Under Keel Clearance study

6

- Towing system study

7

- Final selection of ship functions



USDIB TUG/BARGE PROJECT ROADMAP

2020

Start

Q1
Shallow
Draught fleet
Capability study

Q2
Request for
Information
45 vendors

2021

February
Contract approved

2022

September
Outline Design
Phase (8)

August
Decision Gate 0
**Problem
Statement**

June
Initial Design
package (3)

April
Workshop with Subject
Matter Experts (SMEs) from
Contracting Companies (CCs)

November
**Model Tests in
AAT premises**

March
Decision Gate 1
**Feasibility
Demonstrated**

July
Decision Gate 2
Concept Selected

November
Technical Package
Documentation (19)
**+Complementary
studies delivered**

December
2nd IPR with SMEs
and Aker Arctic

2023

Q1
Decision Gate 3

Competitive
Tender

January
1st Independent
Project Review
(IPR) with SMEs



SERVICES EXPECTED FROM VESSELS

#	Service
1	<i>Towing/pushing USD IB barges in open and closed water</i>
2	<i>Ice breaking duties + Leading convoys</i>
3	<i>Ice management</i>
4	<i>Open water tows (living quarter barges, heavy cargo barge...)</i>
5	<i>Supply chain for well interventions</i>
6	<i>Platform for stern mounted ice excavator</i>
7	<i>Zero discharge vessel</i>
8	<i>Certified to tow Dangerous Goods in towed barge</i>
9	Take part in Oil Spill and fire response plans



MODEL TESTS = 5 WEEKS

Ship models

Tug

Tug+barge
• Pushing
• Pulling

Ice conditions

Level ice

Managed brash ice

Ice rubble (turning)

Channel outbreaking

Direction

Ahead

Astern (Tug)

Water depth

Shallow water, 90 cm UKC

Shallow water, 130 cm UKC

Deep water

Purpose:

- Full scale tug's ice-going performance and steering capability.
- Full scale tug and barge's convoy performance and steering capability under different towing arrangements.
- Effect of **under keel clearance** (UKC) on tug and barge's performance in ice.



Results:

- UKC:
 - Theoretical performance predictions methods shows that ice breakers are not able to operate in conditions where ice thickness > UKC but Mangystau Ops data proves the opposite.
 - Analysis of Mangystau Ops data combined with ice model test analysis shows that USDIB Tug can operate in conditions where ice thickness is equal/less to under keel clearance.
- Towing Study:
 - Modifications to original design to comply with Industry standards and best practices – weight increase – Compatibility with existing NCOC Marine ops and vessels is confirmed.
- Endurance:
 - Calculated fuel load (without margins) varies between 15.8t (tug pushing barge, summer) to 49.1t (tug pulling barge, extreme ice conditions).
 - When tug is towing barge a convoy mode of operation with lead icebreaker is needed if ice thickness is more than 45cm or the towing tug will need more fuel load and draught will increase to more than 1.56 m.

Design Driver

The main driver is to break the 60 cm thickness, 500kPa flexural strength level ice (same as current Mangystau tugs) but with a lower operational draught.

Tug Main Particulars	GA
Length overall	50.2 m
Breadth	13.0 m
Draught, design	1.56 m
Draught, maximum	2.0 m
Bollard Pull	17 t
Deadweight @ 2.0m draught	296.4 t
Deadweight @1.5m draught	43.2 t

Barge Main Particulars	GA
Length overall	71.5 m
Breadth	14.5 m
Draught, design	1.5 m
Draught, maximum	2.0 m
Cargo deadweight @ 1.5m draught	TBC
Cargo deadweight @ 2.0m draught	TBC

Tug Design is based on Lloyd's Register Class with the following notations:

✕100A1, Tug, Caspian Sea Service, Icebreaker(+), Ice Class 1A FS, *IWS, LMC, UMS, Fire-fighting ship 1 (2400m3) with water spray

The whole approach to the project was different.

Instead of asking what size of vessel would be most suitable for the project, the project started with the question: "Can you design an icebreaking tug that can break 60 cm ice at 1.5 m draught?"

- Requirements continued with:
 - ... and to be able to tow a barge
 - ... at 50 cm under keel clearance
 - ... and have the endurance for a roundtrip during the most difficult ice season
 - ... Fi-Fi capability and Cascade system

Main limitations affecting the project outcome

- water downtrend affecting the service time ("is there enough time to justify the investment?")

Challenges

- Meet expectations from internal clients accustomed to use icebreaking vessels as "Swiss army knife" tool whilst the main driver of the project is to get a vessel with the minimum draught to break 60 cm of ice thickness
- Time to deliver



USDIB TUG/BARGE DRAWINGS





THANK YOU!

Contact Marine-OSR-IceMeteocean-Contracts@ncoc.kz